**DATA SHEET** 

PHONE: 609-883-4610 www.pflaumer.com FAX: 609-883-1629

# TALLICIN® 4055

Bubble-release, Flow and Leveling Agent for Solvent-free Polyaspartics, Polyurethanes, and Epoxies

# TYPICAL CHARACTERISTICS

| Appearance             | <br> | <br> | <br> | <br>. Opaque Liquid |
|------------------------|------|------|------|---------------------|
| Weight Per Gallon, Lbs | <br> | <br> | <br> | <br>7.51            |
| Flash Point,°C (PMCC)  | <br> | <br> | <br> | <br>88              |
| Active, %              | <br> | <br> | <br> | <br>50              |

### COMPATIBILITY

Tallicin® 4055 is a bubble-release and flow and leveling agent for 2K polyaspartics, polyurethanes, and epoxies. Tallicin® 4055 is designed for use in primers and topcoats, both clear and pigmented, including high-solids and solvent-free formulations. Tallicin® 4055 can also be used with polyester, acrylic, alkyd, and chlorinated rubber systems.

# **APPLICATIONS**

Tallicin® 4055 is recommended solvent-free polyaspartics, polyurethanes, and epoxies used for concrete floor coatings, particularly those with dry film thickness greater than 10 mils. Tallicin® 4055 contributes to bubble-release, flow, and leveling when the coating is applied onto concrete floors with squeegees and then back-rolled. Tallicin® 4055 helps to minimize both macro bubbles and micro bubbles. In addition, Tallicin® 4055 promotes the elimination of pinholes and craters that cause coating failures and customer dissatisfaction.

# **KEY FEATURES**

Extremely effective bubble release additive for polyaspartic, polyurethane, and epoxies Designed for thick films greater than 10 mils.

Improves flow and leveling

Acts to minimize surface defects, including pinholes, craters, and orange peel

# RECOMMENDED USE LEVELS

Normal use level for Tallicin® 4055 is 0.1% to 2.0% based on total formulation weight. Tallicin® 4055 should be carefully tested before use to determine its suitability and effectiveness in a formula. Mix well before use. Best practice is to mix pails on a shaker and mix drums on a roller. Tallicin® 4055 should be added to the polyol, polyaspartic amine or epoxy resin side of the 2K coating system.

# SAFETY, STORAGE, AND HANDLING

Consult MSDS before use. Store Tallicin® 4055 in tightly sealed containers. Prevent contact with moisture and excess humidity. Once opened, any remaining Tallicin® 4055 in the container is best stored under dry nitrogen blanketing. Store, transfer, and handle under a nitrogen blanket. Replace damaged gaskets on drums or totes. Keep storage temperatures at 15°C - 40°C (59°F - 104°F).

The information contained herein is to the best of Pflaumer's knowledge true and accurate and any suggestions are made without guarantee, express or implied, since the conditions of use are beyond Pflaumer's control. Pflaumer Brothers, Inc. disclaims any liability incurred in connection with the use of these data or suggestions.

Shelf life of Tallicin<sup>®</sup> 4055 is 12 months from date product is shipped by Pflaumer and then maintained in original closed containers and stored in proper storage conditions at 25°C (75°F). For repackaging, use containers that will prevent moisture contamination.

# OTHER PFLAUMER PRODUCTS FOR HIGH-PERFORMANCE COATINGS

Pflaumer offers other products for formulating 2K coatings:

Terachem® 53-Colorants – Ready-to-use pigment dispersions for 2K polyurethanes, epoxies, and polyaspartics, including color packs for on-site use

Teracure® Aliphatic Polyisocyanates

Teraspartic® Polyaspartic Amines

Terachem® 53-2242 – Anti-sag additive for 2K polyaspartics

Terachem® 53-2371 – Aluminum Oxide Nano-Dispersion for 2K polyaspartics

Terachem® 53-4368 – Aluminum Oxide Nano-Dispersion for 2K epoxies

Tallicin® 1500 - Flow and leveling modifier

Tallicin<sup>®</sup> 3000 – Pot life extender for trimer-type isocyanates used in 2K polyurethanes

Tallicin® 4000 - Bubble-release agent and flow/leveling modifier for high-solids polyurethanes

Tallicin<sup>®</sup> 4040 – Bubble-release agent and flow/leveling modifier for high-solids polyaspartics

Tallicin® 4600 – Stabilized Tin Catalyst for Polyurethanes

### **CONTAINER SIZES**

5 Gallon Pail (35.2 Lb/16 Kg) 55 Gallon Drum (397 Lb/180Kg)

Document: 08/11/16